



Truck and Jeep Accessories

1999 - 2014 Chevrolet Silverado / GMC Sierra 1500 / 2500

Body Mount Kit

KG04025BK

BLACK POLYURETHANE




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Introduction

Daystar® is your number one source for Made in the USA quality vehicle accessories, backed by our exclusive Go Everywhere© Limited Lifetime Warranty (see terms at Daystarweb.com). To ensure your safety and proper installation of this product, take a moment to read all instructions and product safety information before trying to install your Daystar® product. If you have any technical questions after reading these instructions, we are here to help. Contact us at 800-595-7659.

Product Safety Information

Throughout these instructions, important safety information is generally preceded by one of three signal words indicating the relative risk of injury. The signal words are as follows:

	WARNING
A hazardous situation which, if not avoided, could result in death or serious injury. You can be seriously injured or killed if you don't follow instructions.	

	CAUTION
A hazardous situation which, if not avoided, could result in minor or moderate injury. You can be moderately injured and also may suffer property damage if you don't follow instructions.	

Notice	
Careful attention is required to this instruction or operation, but this does not generally relate to personal injury. Damage to your product or other property may result if you don't follow instructions.	



Bill of Materials		
Part #	Description	Quantity
M22687	Large Body Mount	8
M22688	Small Body Mount	8
S10127	Washer	8

Installation Instructions

1. Read the instructions completely before beginning installation. A floor jack and basic hand tools are needed.
2. Disconnect the battery and remove the airbag fuse.
3. **All POSITONS** - Remove the bolts/nuts from the **passenger side** body mounts and loosen the **driver side** body mount bolts, but do not remove them.
4. **POSITION 1** - On the front body mounts, you may need to hold the upper nut with a wrench, then loosen the lower bolt. You may need to have someone hold the mounts with large adjustable pliers while you loosen the bolts. On some models, the front bumper may need to be removed to access the bolts/nuts.
5. **ALL POSITIONS** - Remove and replace the **passenger side** body mounts one at a time. Take care not to mix up the pieces. The upper and lower mounts are clipped together on the frame and you may have to use a pair of large screwdrivers to pry the mounts off.
6. Using a floor jack, carefully place the jack on the **passenger side** floorboard support mounts and lift high enough to remove the body mounts. Make sure the cab is securely supported with jack stands before working under the truck or removing any mounts.
7. **POSITION 1** – Install **kit body mount M22687** on the top, and **kit body mount M22688** along with **kit washer S10127** on the bottom. Run the bolt in from the bottom and start to thread onto the upper nut but don't tighten it yet.
8. **ALL POSITIONS** – Working on one position at a time, install **kit body mount M22687** on the top and **kit body mount M22688** along with **kit washer S10127** on the bottom. Start the bolts but do not tighten.

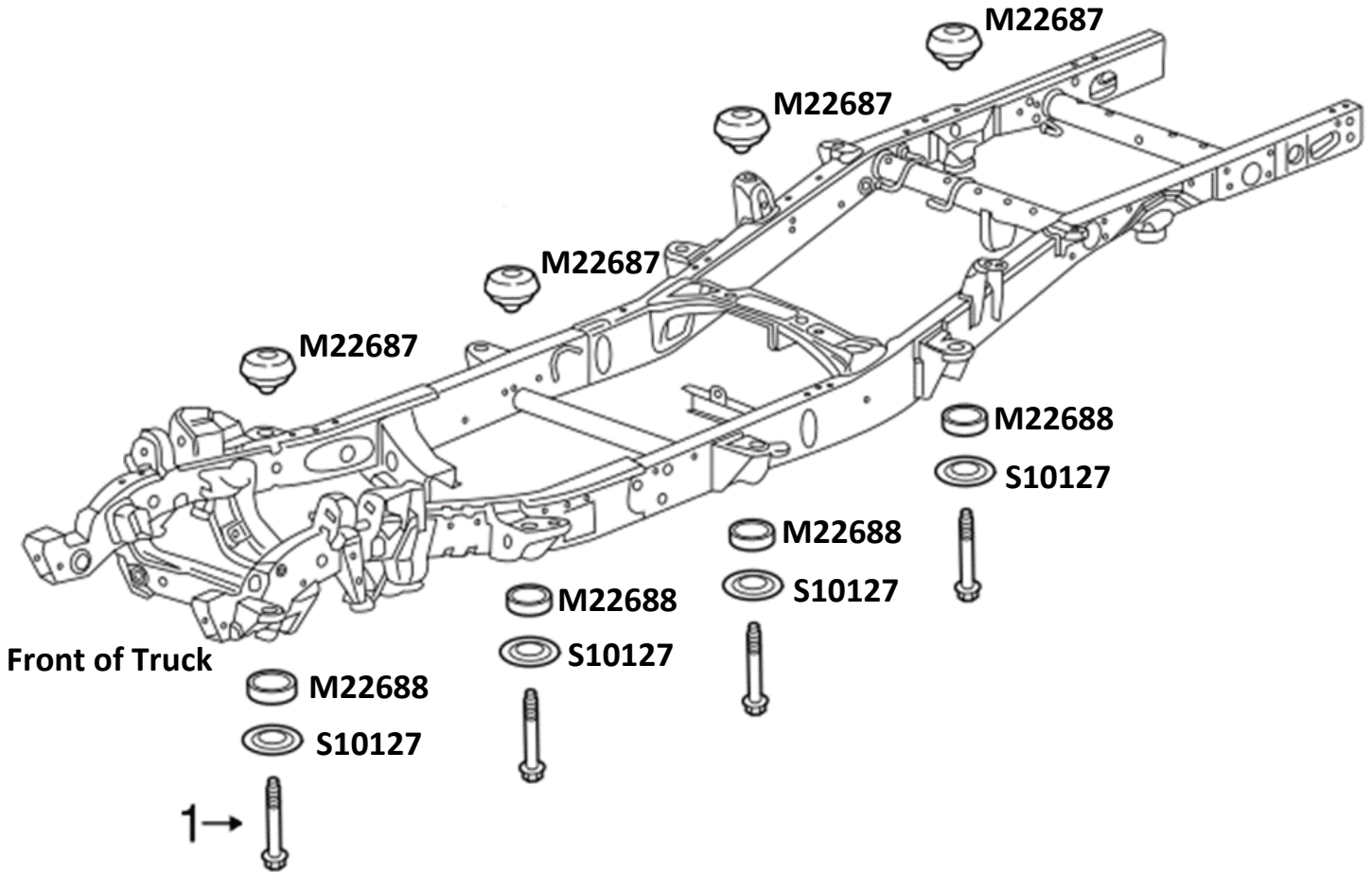
Repeat steps 3 through 8 for the **driver side**.

9. Tighten all bolts in an alternating cross pattern (as with tightening wheel lug nuts) until you can feel the Body and mounts firmly seat together (around 45-55 ft. lbs.). Tighten the top nut on the front body mount last.
10. Reinstall the airbag fuse and reconnect the battery.

Notice

Verify that all parts are installed properly, all fasteners are torqued to factory specification, all lines, hoses, and wiring are not stretched or pinched. Retighten all bolts after 500 miles again to factory specifications.

Body Mount Positions



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ESTABLISHED IN 1977

