

T-REX

Billet Grilles

54643

2007 LEXUS
ES

54643

2007 LEXUS
ES

UPPER CLASS MESH GRILLE

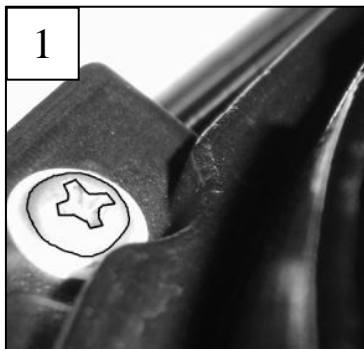
Recommended Tools:

Screw Drivers
8mm, 10mm Sockets
Small Needle Nose Pliers

Parts List / Hardware:

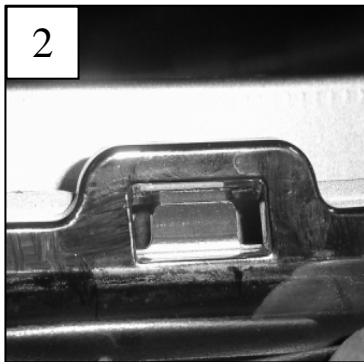
1 Upper Class Mesh Grille
6 6-32 Nylon Lock Nuts
2 #10 Flat Washers
1 Top Plate

Read and understand instructions before attempting installation



Step 1

Using a screw driver; remove the top motor cover by compressing the center of the plastic clips. Under cover, remove the 10mm bolt in the center of the grille. Remove all remaining plastic clips. Remove the two plastic hood stop bolts. On the lower edge of the grille; there are two small Philips screws that need to be removed [1]. Unclip the rubber hood seal by compressing the clips. Remove the outer chrome ring by unclipping the top plastic retainers [2]. With the chrome ring removed; reach behind the grille center. Compress the lower tabs and remove the center.



Step 2

Before continuing; install the upper grille plate using the provided nylon lock nuts. Reinstall the rubber hood seal [3]. Center the grille into position. Align the lower studs into the factory holes in the lower corners. Install the provided washers and nylon nuts on each stud. On the top of the grille; place the 10mm bolt into the center tab. Replace the hood stops into there stock position. Place a clip into each corner of the top plate and snap into place.



Step 3

Place the cover back on the vehicle. Replace all the plastic clips.
Thank you for purchasing your T-Rex billet grille. -
02/29/08